

### SECTION 1: IDENTIFICATION

**Product Identifier / Trade Name:** Austin Black® 325

**Product Description:** Processed mineral filler derived from low-volatile bituminous coal

**Product Chemical Name:** Carbonaceous mineral material derived from bituminous coal

**Chemical Family:** Carbonaceous mineral (naturally occurring)

**Synonyms:** Mineral filler; carbonaceous mineral filler; coal-derived mineral filler

**Recommended Use:** Filler and pigment for rubber, plastic, and industrial applications

**Manufacturer:** CFI Carbon Products, 271 St. Clairs Crossing, Bluefield, VA 24605 USA

**Emergency Telephone Number:** (276) 322-4675

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### SECTION 2: HAZARD(S) IDENTIFICATION

**Classification (GHS):**

Acute Toxicity (Oral, Inhalation) – Does not meet criteria

Skin Corrosion/Irritation – Does not meet criteria

Eye Damage/Eye Irritation – Does not meet criteria

Respiratory or Skin Sensitization – Does not meet criteria

Mutagenicity – Does not meet criteria

Carcinogenicity – Does not meet criteria

Reproductive Toxicity – Does not meet criteria

Specific Target Organ Toxicity, Single Exposure – Does not meet criteria

Specific Target Organ Toxicity – Repeated Exposure (Category 2)

Combustible Dust (Hazard Not Otherwise Classified – HNOC)

**Signal Word:** Warning

**Pictogram:** Health Hazard (GHS08)



**Hazard Statements:**

- May form combustible dust concentrations in air
- May cause damage to lungs through prolonged or repeated inhalation of respirable dust

**Precautionary Statements:**

- Avoid breathing dust

- Use only with adequate ventilation
- Minimize dust generation and accumulation
- Wear appropriate respiratory protection where exposure limits may be exceeded

**Additional Information:**

- This material is stable under normal conditions of handling and transport
- Finely divided dust may present a combustible dust hazard
- For transport classification, see Section 14

**SECTION 3: COMPOSITION / INFORMATION ON INGREDIENTS**

**Substance:** Carbonaceous mineral material derived from bituminous coal (naturally occurring mineral)

Components	CAS Numbers	Percent Weight as Received
Carbonaceous mineral (bituminous coal-derived)	308062-82-0	100%
<b>Typical Physical Composition (non-hazardous):</b>		
Ash	68131-74-8	<7.5 %
Moisture	7732-18-5	<1 %
Fixed Carbon	7440-44-0	~90 % (bound within mineral structure; non-reactive under normal conditions)
Total Sulfur	7704-34-9	<1 %
Trace amounts of Silica Quartz (14808-60-7) may be present: up to 0.5%		

**SECTION 4: FIRST AID MEASURES**

**Inhalation:**

Exposure to high dust levels may cause temporary irritation of the respiratory tract. Remove to fresh air. Seek medical attention if symptoms persist. Long-term inhalation of respirable dust may lead to pneumoconiosis.

**Skin Contact:**

Wash with soap and water. Remove contaminated clothing and launder before reuse.

**Ingestion:**

Not expected to cause adverse effects. Seek medical attention if symptoms occur.

**Eye Contact:**

Dust may cause mechanical irritation. Flush with water. Seek medical attention if irritation persists.

## **SECTION 5: FIRE-FIGHTING MEASURES**

### **Suitable Extinguishing Media:**

Water spray, foam, or carbon dioxide

### **Unsuitable Media:**

Direct water stream

### **General Fire Hazard:**

Finely divided dust may form combustible dust-air mixtures in the presence of an ignition source. Flame Propagation in Air: Slow burning solid. Ignition in Air: Above 1300° F (704° C).

### **Specific Hazards:**

Material may smolder under extreme fire conditions. Combustion may produce carbon oxides and sulfur oxides.

### **Protective Equipment:**

Standard fire-fighting equipment with respiratory protection appropriate for combustion gases

### **Additional Information:**

Material exposed to fire should be monitored for residual smoldering. When high dust concentrations exist and a significant energy source is applied, tests have determined that dust clouds and layers of 200 mesh (0.075mm) coal dust and an air mixture can explode. Minimum Ignition Temperature cloud > 1200° F (649° C) Minimum Ignition Temperature layer > 350° F (177° C).

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## **SECTION 6: ACCIDENTAL RELEASE MEASURES**

### **Personal Precautions:**

Avoid dust generation. Use appropriate respiratory protection if needed

### **Cleanup Methods:**

Vacuum or dampen material before sweeping. Do not dry sweep

### **Environmental Precautions:**

Dispose in accordance with applicable regulations

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## **SECTION 7: HANDLING AND STORAGE**

- Store in a clean, dry area
- Avoid generation and accumulation of dust

- Keep away from strong oxidizers
  - Avoid exposure to high temperatures, sparks, and open flame
  - Avoid prolonged exposure to elevated temperatures
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## **SECTION 8: EXPOSURE CONTROLS / PERSONAL PROTECTION**

### **Respiratory Protection:**

Not required under normal conditions. Use NIOSH-approved respirator if exposure limits are exceeded

### **Ventilation:**

Use adequate ventilation to maintain dust levels below exposure limits

### **Skin Protection:**

Not required under normal conditions

### **Eye Protection:**

Safety glasses recommended in dusty environments

### **General Hygiene:**

Avoid inhalation of dust. Wash hands after handling

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## **SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

- Physical State: Solid powder
  - Appearance: Grayish-black powder
  - Odor: None
  - pH: ~7
  - Volatile by Volume: 20 % max. when heated to 950° C
  - Flammability: Not classified as flammable; dust may present combustible hazard
  - Density: ~386 kg/m<sup>3</sup>
  - Solubility: Insoluble
  - Flash Point: Not applicable
  - Auto-ignition Temperature: Not determined
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**SECTION 10: STABILITY AND REACTIVITY**

**Stability:** Stable under normal conditions

**Conditions to Avoid:**

Excessive heat, sparks, open flame

**Incompatible Materials:**

Strong oxidizing agents

**Hazardous Decomposition Products:**

Carbon oxides and sulfur oxides under fire conditions

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**SECTION 11: TOXICOLOGICAL INFORMATION**

Exposure to respirable dust may cause irritation and, with prolonged exposure, lung effects such as pneumoconiosis

Trace crystalline silica may be present

No significant acute toxicity expected

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**SECTION 12: ECOLOGICAL INFORMATION**

This product is a naturally occurring carbonaceous mineral material

No significant environmental hazards expected

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**SECTION 13: DISPOSAL CONSIDERATIONS**

Dispose of in accordance with applicable local, state, and federal regulations

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**SECTION 14: TRANSPORT INFORMATION**

**UN Number:** Not applicable

**UN Proper Shipping Name:** Not applicable

**Hazard Class:** Not applicable

**Packing Group:** Not applicable

**Marine Pollutant:** No

**Transport Classification:**

Not classified as dangerous goods under applicable transport regulations, including IMDG, IATA, and U.S. DOT

**Special Precautions:**

Avoid excessive dust generation and exposure to heat or ignition sources

**Additional Information:**

This product is a processed carbonaceous mineral material supplied for industrial use. It is not shipped as activated carbon, charcoal, or bulk self-heating coal cargo

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**SECTION 15: REGULATORY INFORMATION**

**TSCA:** Listed or exempt

**SARA 311/312:**

- Chronic health hazard
- Combustible dust

**SARA 313:** Not applicable

**RCRA:** Not hazardous waste

**CERCLA:** Not listed

**California Proposition 65:**

Contains trace crystalline silica

**International - Canadian DSL/NDSL, REACH:**

Listed or exempt as a naturally occurring mineral

**Transport Regulations (Reference):** See Section 14. This product is not classified as dangerous goods under applicable transport regulations.

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**SECTION 16: OTHER INFORMATION**

**Prepared by:** CFI Carbon Products

**Issue Number:** 16

**Revision Date:** April 13, 2026

**Previous Revision Date:** August 7, 2023

**Reason for Revision:**

Updated hazard communication and transport information for clarity and consistency

**Additional Information:**

The information contained herein is based on data believed to be accurate as of the date of preparation. However, no warranty is expressed or implied regarding the accuracy of this information or the results to be obtained from the use thereof. CFI Carbon Products assumes no responsibility for any damage or injury resulting from abnormal use, from any failure to adhere to recommended practices, or from any hazards inherent in the nature of the product. It is the responsibility of the user to determine the suitability of this material for their specific application and to comply with all applicable laws and regulations.